

TECHNICAL DATA

HOT-MELT ADHESIVE S/84 TRANSPARENT DIAM.12x300mm

USE :

The Hot-Melt adhesive S/84 guarantee a perfect gluing of variety of surfaces.

To be used for the gluing of plastic, wood, fabric, ceramic, glass, coated and/or varnished paper, metal...

We suggest preheating the parts at 30/40°C when gluing metal in order to increase the adhesion by allowing a slower cooling process and by diminishing the humidity.

Another way to guarantee a complete adhesion on these surfaces is by using a working temperature of approx. 200°C.

COMMERCIAL SHAPE:

Extruded shapes sticks Ø12x300mm.

PRODUCT SPECIFICATIONS:

Type	Hot-Melt Adhesive
Base	Copolymer E.V.A.
Colour	Transparent opalescent
Appearance	Flexible when cold
Softening point (Ring & Ball)	+92°C.
Working Temperature	180/200°C
Density (ASTM D 792)	0,94 g/CC
Viscosity at	
+ 200°C.	2000 cps.
+ 190°C.	3500 cps.
+ 180°C.	5500 cps.
Setting time	15"
<u>PACKAGING</u>	5 – 10 kg/box
<u>STORAGE</u>	No time limit in dry environment

IMPORTANT NEWS

Any use different from the ones mentioned here above must be notified to us. Our customer must contact our technical office before operating any changes.

The information contained herein is based on data obtained by our own research is considered accurate. However, no warranty expressed or implied regarding the accuracy of this data, the results to be obtained from the use of thereof or that any such use will not infringe any patent. This information is furnished upon the condition that the person receiving it shall make its own tests to determine the suitability thereof for this particular purpose.

Hot-Melt Adhesives may produce slight odours and smoke at working temperatures. If working temperatures are exceeded for long periods, harmful decomposition products may be produced. An efficient aeration system will eliminate this problem